Electric System Overvoltage Protection

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# Electrical Distribution Overvoltage Protection

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Introduction

Overvoltage situations occur everyday on electric distribution power systems. The overvoltages may be the result of external conditions such as lightning or from internal conditions such as from switching surges and ferroresonance. These overvoltages may breakdown equipment insulation causing equipment damage and possibly failure and often result in disruption in service to customers.

The most common cause of distribution overvoltages is lightning strikes from electrical storms in the atmosphere each year. In the United States alone there are over 30 million cloud to ground lightning strikes, so the potential for damage to an electric distribution system is significant. Lightning may cause an insulation breakdown in a single transformer, which results in only few homes losing power, or the lightning strike may flashover an insulator on a three-phase line interrupting power to thousands of homes. Usually the damage from a single lightning strike to an electric distribution system is not a sufficient economic loss, but when the total number of strikes is considered, the annual economic impact is in the millions of dollars, not to mention the interruption in electrical service that occurs.

In comparison to lightning, switching surges and ferroresonance have only a minor economic or service impact on an electric distribution system. Transient switching surges are not much of an issue with distribution systems and will not be discussed here, but, we will briefly look at how ferroresonance may cause an overvoltage condition.

To analyze overvoltages, we must first understand something about how lightning occurs and how it impacts the electric system. The first section of this course describes how lightning occurs, the characteristics of lightning, and how to calculate ground flash densities. Next, we will look at the design and operation of surge arresters. Subsequent sections include information about electrical line design methodologies to minimize the impacts of lightning, equipment protection strategies, and the impacts of grounding on lightning protection.

But first, let’s look at how lighting is created and how it impacts an electric system.
I. Lightning

From mythology we learned that lightning was used as a weapon by the Greek god, Zeus who hurled it at his adversaries. From the Vikings we learned that lightning was produced by Thor as his hammer struck an anvil while riding his chariot across the clouds. Today we know much more about how lightning originates, but we are still in awe at its power. And we should be, because each year lightning is responsible for numerous deaths in the U.S. and millions of dollars in property damage to utility equipment and consumer electronics.

Since 1989 a lightning detection network has been in place over the continental 48 states. During this time, an average of 20,000,000 cloud-to-ground flashes has been detected every year. In addition, about half of all flashes have more than one ground strike point, so at least 30 million points on the ground are struck on average each year in the US. There are roughly 5 to 10 times as many cloud to cloud flashes as there are cloud to ground flashes.

Damage from lightning occurs as a result of both direct and indirect strikes. Lightning may directly contact a power line causing damage or it may contact a nearby tree or other object where the current flows through the ground and into the power line circuit. Quite often underground power equipment is damaged when lightning strikes an overhead line and the lightning strike current travels along the power line damaging insulation in the underground cable or underground equipment.

Lightning Flash Mechanism

Lightning originates in cumulonimbus clouds, which are the cloud formations that generate thunderstorms. These thunderstorm clouds are formed wherever there is enough upward motion, vertical instability, and sufficient moisture to produce a cloud that reaches up to levels somewhat colder than freezing. Thunderstorms are divided into two types: convective and frontal system storms. Convective thunderstorms are usually short-lived, lasting for 30 minutes to a few hours. Frontal storms can cover hundreds of miles as they travel across the country.

The formation of a thunderstorm requires three basic ingredients, moisture, cooling, and lifting action. The basic fuel is moisture, or water vapor, in the atmosphere. The air above the water vapor must cool off rapidly with height. There must be something in the atmosphere to push the moist air from near the ground up to where the air around it is cold. This may be a cold front or the boundary between where the cold air from one thunderstorm meets the air outside of the storm (called an outflow boundary) and anything else that forces the air at the ground together. When this happens the moist air is pushed up. As the moist air rises it cools off and some of the water vapor condenses into liquid water cloud drops. This warms up the rest of the air mass so that it doesn't cool off as fast as it would if the air was dry. When the air mass gets into the colder atmosphere, it will be warmer and less dense than the air around it. Since it is less dense, it will start to rise faster without being pushed. Then more water vapor turns into liquid in the air mass and the air mass warms up more and rises even faster until all of water vapor is gone and the air mass eventually reaches a point in the atmosphere where it isn't warmer than the environment.
Strong updrafts and down drafts occur with regularity, even within small thunderstorms. The updrafts transport water droplets up into the cloud, while ice particles descend from the frozen upper regions of the cloud. As they do, they bump and collide with each other. Through this process, electrons shear off of the ascending water droplets and collect on the descending ice particles. This generates an electric field within the cloud, with the top having a positive charge, and the bottom having a negative charge. An electric field is also generated between the bottom of the cloud and the surface of the earth, though not nearly as strong as the field within the cloud. As a result, most lightning occurs within the cloud itself. Lightning is a transient discharge of static electricity that serves to re-establish electrostatic equilibrium within a storm environment.

In a developing storm cloud, there is an electric attraction (i.e. electric field) between its top and bottom. As the charges begin to separate, the field strength grows. The greater the magnitude of separation, the stronger the field, and the stronger the attraction between the positively charged top and the negatively charged bottom. However, the atmosphere is a very good insulator, so a tremendous amount of charge has to build up before lightning can occur. When that threshold is reached, the strength of the electric field overpowers the atmosphere's insulating properties, and lightning results.

Lightning discharges can be divided into two types: Cloud to ground (CG) discharges, which have at least one channel connecting the cloud to the ground and cloud discharges that have no channel to ground. These cloud discharges are classified as in-cloud (IC), cloud to air (CA), or cloud to cloud (CC).

**Cloud-to-ground (CG) lightning** is the most damaging and dangerous form of lightning. Although not the most common type, it is the one that is best understood. Most flashes originate near the lower-negative charge center and deliver negative charge to Earth. However, an appreciable minority of flashes carry positive charge to Earth. These positive flashes often occur during the dissipating stage of a thunderstorm's life. For some unknown reason, positive flashes are also more common as a percentage of total ground strikes during the winter months.

**Intra-cloud (IC) lightning** is the most common type of discharge. This occurs between oppositely charged centers within the same cloud. Usually the process takes place within the cloud and looks from the outside of the cloud like a diffuse brightening which flickers. However, the flash may exit the boundary of the cloud and a bright channel, similar to a cloud-to-ground flash, can be visible for many miles.

The ratio of cloud-to-ground and intra-cloud lightning can vary significantly from storm to storm. Storms with the greatest vertical development may produce intra-cloud lightning almost exclusively. Some suggest that the variations are latitude-dependent, with a greater percentage of cloud-to-ground strikes occurring at higher latitudes. Others suggest that cloud-top height is a more important variable than latitude.

Depending upon cloud height above ground and changes in electric field strength between cloud and Earth, the discharge stays within the cloud or makes direct contact with the Earth. If the field
strength is highest in the lower regions of the cloud a downward flash may occur from cloud to Earth.

Cloud-to-cloud (CC) lightning, as the name implies, occurs between charge centers in two different clouds with the discharge bridging a gap of clear air between them.

Cloud-to-Air (CA) lightning, occurs between charge center in a cloud and the surrounding air.

Figure 1 is a graphic showing the different types of lightning strikes.

For a detailed explanation of a lightning strike, consider the following scenario of a typical cloud-to-ground lightning strike (intra-cloud, cloud-to-cloud, and cloud-to-air lightning strikes are similar.) While lightning occurs instantaneously, it actually takes place over several steps:

Step 1. Stepped Leaders
A cloud-to-ground lightning discharge typically initiates inside the thunderstorm. When enough electrons collect in the bottom of the cloud, a very faint, negatively charged channel, called the stepped leader, emerges from the base of the cloud. Under the influences of the electric field established between the cloud and the ground, the leader propagates towards the ground in a series of luminous steps about 50 meters in length and 1 microsecond in duration, in what can be loosely described as an "avalanche of electrons". Between steps there is a pause of about 50
microseconds, during which time the stepped leader "looks" around for an object to strike. If none is "seen", it takes another step, and repeats the process until it "finds" a target. It takes the stepped leader on the order of 50 milliseconds to reach its full length. As the stepped leader's channel approaches the ground, it carries about 5 Coulombs of negative charge, and has a very strong electric potential of about 100 million volts with respect to the ground. Note: A coulomb is the amount of charge transferred in 1 second by a current of 1 ampere (1 ampere second). It is equal in magnitude to the charge of 6.28 x 10^{18} electrons.

Step 2. Streamers
When the stepped leader approaches the ground its strong negative electric field repels all negative charge in the surrounding ground, while attracting all positive charge. This induces an upward moving positive charge from the ground and/or objects on the ground. When this positive charge collects into a high enough concentration, it forms bolts of ground-to-air paths known as streamers.

Step 3. Ground Connection
When one of these positively charged streamers contacts the tip of a negatively charged leader, the following occurs:

- The leader channel's electric potential is connected to the ground.
- All other branches of the leader channel cease further propagation toward the ground, and all negative charge within these branches starts flowing to the ground through the newly established ground/cloud connection.

Step 4. The Return Stroke
An electric current wave then propagates up the channel as a bright pulse. This discharge process takes less than 100 microseconds and is called the return stroke. It produces almost all of the luminosity and charge transfer in most cloud-to-ground strokes. The lightning is actually traveling from the ground into the cloud, but because the process takes place so quickly, to the unaided eye appears that the opposite is true. Electric charge flows up the channel behind the wave front and produces a ground level current. This current has an average peak value of about 30,000 amperes, though it can be as high as 300,000 amperes.

Step 5. Dart Leaders
After the current has ceased flowing up the leader channel, there is a pause of about 20 to 50 milliseconds. After that, if additional charge is made available at the top of the leader channel, another leader can propagate down the established channel. This leader is called a dart leader because it is continuous instead of stepped. Dart leaders are what give lightning its flickering
appearance. Not every lightning flash will produce a dart leader, as sufficient charge to produce one must be made available within about 100 milliseconds of the initial stepped leader.

The dart leader deposits about one coulomb of charge along the channel and carries additional electric potential to the ground. The negatively charged dart leader then will induce a new, positively charged return stroke from the ground. The peak amplitude of the current usually decreases as additional dart leaders are produced. As a consequence, the induced field changes are also smaller in amplitude and have a shorter duration than those of the first return stroke. Dart leaders and their subsequent return strokes are not normally branched like the initial stepped leader and return stroke.

The combination of each leader (stepped and dart) and the subsequent return stroke is known collectively as a stroke. All strokes that use the same cloud-to-ground channel constitute a single cloud-to-ground flash. A flash can be made up of a single stroke, or as many as tens of strokes.

The bright light of the lightning flash caused by the return stroke mentioned above represents a great deal of energy and this energy generates a sound wave (thunder). The energy of a lightning strike heats the air in the channel to above 50,000 degrees F in only a few millionths of a second. The air that is now heated to such a high temperature has no time to expand, so it is at a very high pressure. The high pressure air then expands outward into the surrounding air compressing it and causing a disturbance that propagates in all directions away from the stroke as a shock wave, which then decays to an acoustic wave (thunder) as it propagates away from the lightning channel.

Cloud-to-ground lightning can also be initiated by stepped leaders that are positively charged. The resulting return stroke carries a negative charge and transfers positive charge from the cloud to the ground. The combination of the leader and the return stroke is called a positive flash. Usually there are no subsequent dart leaders down the existing channel, so only one stroke makes up a positive flash.

Positive flashes constitute less than 10 percent of all cloud-to-ground flashes, and occur on the periphery of a thunderstorm away from the central rain shaft. Positive flashes are most often found in winter storms or during the dissipating stage of thunderstorms. However, the peak current of their return strokes is often much larger than the peak current of the negative return strokes. Thus, they are more lethal, and can cause greater damage than negative flashes. It is believed that a large percentage of forest fires and power line damage is caused by positive flashes.

**Electrical characteristics of lightning**

The return stroke and subsequent stroke are important in the design of protection systems for electric power systems. Of particular interest are the currents involved in the strokes. A lightning strike can be thought of as a current generator and the associated voltages that are produced are a function of the current generated and the impedance of the electrical circuit.
The electrical characteristics of a lightning strike are defined by the current and duration of the waveform. The properties of interest include: peak current, rise time, and time to half-value. Figure 4 shows the relative properties for both a current waveform and a voltage waveform. This figure is based on a negative waveform.

![Lightning Surge Waveforms](image)

Looking at the current waveform in Figure 4, we see that the negative current waveform rises from zero current to a peak negative current (defined as -1.0 per-unit) in time $T_1$. The waveform then decays and at time $T_2$ it has reached one-half its original value (-0.5 per-unit.) Manufacturers have defined a standard waveform for test purposes to be a current wave with an 8 microsecond rise time and a 20 microsecond time to decay to 50% of the peak magnitude. This value is represented as an “8 x 20 current wave”. However, many strikes have faster rise times and much longer decay periods. Some researchers claim that a 1 x 1,000 waveform may be more representative of a typical lightning strike. A 1 x 1,000 waveform would have significantly more energy than an 8 x 20 waveform. Tests have shown that median peak current magnitude is about 30,000 amps, although strikes of over 300,000 amps have been observed.

Figure 4 also shows a typical voltage waveform. The characteristics are similar, except the standard rise time is 1.2 μs and the time to 50% of the peak voltage is 50 μs, or a 1.2 x 50 voltage waveform. As previously mentioned, the magnitude of the peak voltage is dependent on the current waveform and the impedance of the circuit.

**Ground flash density**

When discussing the impact of lightning strikes on electric power systems an obvious question is “How often is the line struck by lightning?” It is impossible to predict how often a line will be struck by lightning, but there is a great deal of data on how many lightning strikes occur in a given area each year. The traditional method to determine the likely impact of lightning strikes is correlate the number of thunderstorms in a given area to the likely number of lightning strikes that may occur.
The National Weather Service publishes details on the number of thunderstorms that occur in the United States each year. The data is published in a map form that shows the isokeraunic levels. Isokeraunic maps show areas where a similar number of thunderstorms occur each year. Figure 5 is an isokeraunic map. The levels range from 100 (see Tampa, Florida) to 10 (see California), which means that Tampa, Florida can expect approximately 100 days of thunder each year while California only experiences about 10 days of thunder each year.

But, what we need to know is how many lightning strikes occur and we can estimate this using an empirical formula. The formula calculates the estimated number of lightning strikes per square mile that actually strike the ground and is based on the isokeraunic level for the area under study. If you will recall, we know that the vast majority of strikes are cloud-to-cloud and do not strike the ground, so the formula compensates for how many strikes likely make ground contact. The following formula is used to calculate this ground flash density,

\[ Ng = 0.30 \times IKL \]

Where,
- \( Ng \) = Ground Flash Density, Strikes/mi\(^2\)/yr.
- \( IKL \) = Isokeraunic level, from Figure 5.

For example, what is the expected ground flash density in Missouri?
Using Figure 5, we can estimate that the isokeraunic level is between 50 and 60 and maybe an average of about 52 for the state. Therefore, the ground flash density is,

\[ Ng = 0.30 \times 52 \]

\[ Ng = 15.6 \text{ strikes/mi}^2/\text{yr}. \]

Having a prediction of the ground flash density is important to understanding the potential exposure to lightning damage for electric power systems. In recent years lightning detection networks have been installed to monitor the number of lightning strikes occurring in the U.S. The Vaisala Group is a company that manages the U.S. National Lightning Detection Network (http://www.vaisala.com/). The data that their system is collecting has the potential for giving us much better ground flash density data than isokeraunic maps.
II. Surge Arresters

A surge arrester is a protective device that limits voltages on equipment by discharging or bypassing surge current and prevents the continued flow of current to ground. A surge arrester functions as a variable resistor that limits overvoltages on an electric distribution system. Surge arresters are often called “lightning arresters” since their primary purpose is to limit damaging voltages that result from lightning, but there are other sources of over-voltages such as switching surges and ferroresonance conditions.

Lightning surges and switching surges have different electrical characteristics and the arrester must be designed to handle either event. A lightning surge acts as a current generator and the traveling wave impressed on the system has a very fast rate of rise. In contrast switching surges have slow rise times because the energy is stored in the magnetic fields in the system. However, as previously mentioned, switching surges are not a significant event in distribution systems, so most of the effort is focused on applying surge arresters to protect circuits from lightning events.

Arrester Design

A valve arrester is the most common form of arrester in operation today. A valve arrester usually has a nonlinear resistor in series with some type of air gapped structure. Figure 6 shows a schematic of a valve arrester that has several gaps in parallel, which are in series with the variable resistance valve blocks. The unit is connected from the high-voltage line to an electrical ground.

When a surge current reaches an arrester, a voltage is applied across the arrester and if it is in excess of the breakdown level of the gaps, the gaps sparkover and surge current flows to ground through the valve block. A voltage develops across the valve block that is dependent upon the magnitude of the surge current and the resistance of the valve block. As the surge current begins to dissipate, the voltage across the valve block diminishes and the resistance of the valve block increases further limiting the current flowing through the arrester until the voltage drops to a level that the gaps can again withstand.

The gaps must be designed to withstand normal system voltages, including temporary overvoltages that occur during faults, sparkover at an appropriate level to allow the surge current flow through the valve block, and then restore the gap to withstand system voltage once the surge current has dissipated. Individual gap components are generally rated 1.5 kV each and the gap units are paralleled to achieve the design breakdown level.

Silicon carbide (SiC) and zinc oxide (ZnO) are the predominate materials used for valve blocks in surge arresters. Arresters employing zinc oxide blocks are known as metal oxide varistors (MOV’s). Silicon carbide blocks are nonlinear resistors and the resistance varies inversely with the applied voltage. The individual blocks are typically rated at either 3 kV or 6 kV and the
diameter varies with the energy discharge requirements of the arrester. Zinc oxide arresters have an even more non-linear characteristic than silicon carbide and can actually operate without the series gaps. However, “gapless” MOV’s do not suffer temporary overvoltages very well, and as a result, many MOV designs today employ some type of series gap.

Figure 7 shows the design of a typical gapped MOV arrester. Notice that there are two MOV blocks are in series with three resistance gaps.

Gapped MOV Arrester

![Gapped MOV Arrester Diagram](image)

The resistance gaps and MOV disks are held tightly together with a spring and a spacer. In this design a copper strap is attached to the bottom of the spacer to carry the discharge current to the ground lead. The isolator shown on the bottom of the arrester is used to automatically disconnect the arrester from the line if an internal fault occurs in the arrester. The entire arrester is encapsulated in a porcelain case.

Arrester Operation
There are several significant operating characteristics to consider when specifying an arrester for a given application. These include the arresters maximum continuous operating voltage, minimum 60 Hz sparkover voltage, front-of-wave withstand voltage, insulation withstand, and discharge voltage.

To discuss these characteristics we will use the following table, which has representative characteristics of an MOV distribution class arrester. The first column in Table 1 is the arrester rating and is a standards definition for arresters with similar characteristics. It does not imply that the arrester is suitable for a given system voltage.

### Table 1

<table>
<thead>
<tr>
<th>Arrester Rating (kV)</th>
<th>MCOV (kV)</th>
<th>Minimum 60 Hz Sparkover (kV)</th>
<th>Front-of-Wave (kV)</th>
<th>Maximum Discharge Voltage (kV)</th>
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<tr>
<td></td>
<td></td>
<td></td>
<td></td>
<td>1.5</td>
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Notes:
1. Discharge Voltage is based on an 8x20 current wave.
2. Insulation Withstand Voltage is based on a 1.2x50 impulse.
3. Front-of-Wave sparkover is based on a 100 kV per 12 kV per microsecond rise time.

As the name implies, the maximum continuous operating voltage (MCOV) is maximum system voltage (phase-to-ground) that the arrester should be able to withstand on a continuous basis. This does not include temporary overvoltages due to transients. For instance, the system voltage for an electric distribution system may be 7,200/12,470Y, which says that the phase-to-ground voltage is 7,200 volts and the phase-to-phase voltage is 12,470 volts. In this example, you would expect that the arrester would need to be capable of operating at a continuous voltage of 7.2 kV. However, many electric systems operate at up to 5% above the nominal voltage, which in this case is 7.56 kV. Therefore, an arrester should be selected that can withstand an MCOV of at least 7.56 kV. From column 2 of Table 1 we can see that a 9 kV arrester has a MCOV of 7.65 kV, so it should be sufficient for the expected voltages on this electric system.
The next column in Table 1 shows the **minimum 60 Hz sparkover voltage**. The minimum sparkover voltage is highest transient overvoltage that the arrester can withstand before beginning conduction. This characteristic prevents the arrester from conducting for normal switching surges and fault conditions that cause temporary overvoltages. For instance, closing individual fuses on an overhead bank of distribution transformers where the wye configured primary is not grounded, may cause a temporary overvoltage as the last fuse is closed. The standards require that a distribution arrester be capable of withstanding at least 1.5 times rated voltage, but most manufacturers build in a greater margin of protection. If you will notice in Table 1 for a 9 kV arrester, the minimum 60 Hz sparkover voltage is 16.5 kV, which is over two times the MCOV of 7.65 kV.

The **front-of-wave sparkover** (FWSO) is basically the point at which the arrester goes into conduction and begins shunting current to ground. The FWSO should be low enough to prevent the surge from approaching the **chopped-wave withstand** of the equipment the arrester is protecting. The front of wave sparkover is determined based on applying a 1.2 x 50 μsec voltage wave rising at 100 kV per 12 kV of arrester rating per microsecond. In Table 1, the FWSO for a 9 kV arrester is 25 kV.

The **discharge voltage** is the voltage that appears across the arrester while current is being shunted to ground. The discharge voltage is the voltage that the equipment will be subjected to while the arrester is conducting. The discharge voltage is based on an 8x20 μsec current wave. As you would expect, the higher the current surge, the higher the discharge voltage that is experienced for a given arrester. Columns 5-10 in Table 1 show the discharge voltage for various levels of surge current. For a 9 kV arrester, the discharge voltage is 26.9 kV for a 10 kA surge (column 8) and 38.1 kV for a 40 kA surge (column 10). When selecting an arrester, the discharge voltage must be below the equipment’s basic impulse level by a suitable margin. Studies have shown that the average lightning strike generates about 30,000 amps of current, but currents of 100,000-amps or more are possible.

The final characteristic to consider is the insulation withstand voltage of the arrester. The **insulation withstand voltage** is highest voltage that can be seen by the arrester without the insulation flashing over. Any surge that produces a voltage above this level will cause current to flow over the outside of the arrester effectively bypassing the arrester and probably destroying the arrester. From a practical standpoint, the insulation withstand voltage of an arrester should equal or exceed the basic impulse level of the equipment it is protecting.
Arrester Types

Most arresters being sold today use MOV blocks. There are still many silicon carbide arresters in use though. The earliest arrester where known as expulsion arresters which had a gapped device is series with a hollow tube that would blow the gases formed by the surge out the bottom of the arrester to extinguish the arc. Earlier arresters, including many silicon carbide arresters had an external gap. The external gap completely isolates the arrester from the system during normal operation and also protects the system from a faulted arrester. The problem with externally gapped arresters is that the gap is easily damaged during installation and during surge conditions. An appropriately spaced gap that remains at the correct gap setting is critical for the proper operation of an arrester. Externally gapped arresters frequently miss-operate when bugs or small birds make contact across the external gap. Figure 8, shown on the right is a drawing of an arrester with an external gap.

There are three classes of arresters defined by ANSI standard C62. They are: distribution, intermediate, and station. The differences among the three classes are primarily related to the voltage ratings, protective characteristics, durability, and venting characteristics of the units.

Distribution arresters have voltage ratings between 3-36 kV and are not required to have pressure relief capability. Their use is intended to protect distribution class equipment such as transformers, insulators, and voltage regulators. Intermediate arresters have voltage ratings between 3-120 kV. Their protective characteristics are better than distribution class arresters (discharge voltage is lower for a given surge current), but they cost significantly more than a distribution class arrester. Pressure relief is required for an intermediate arrester. Station class arresters are rated from 3-684 kV and have much better discharge characteristics than either a distribution or intermediate class arrester. Pressure relief capability is required for station class arresters. A station class or intermediate class arrester can be used in a distribution application, but the economics do not generally support the added benefits of the higher class arresters. Manufacturers sometimes promote a fourth class of arrester called a riser pole arrester. A riser pole arrester is not defined by the standards, but it is a distribution class arrester with discharge characteristics similar to an immediate arrester.
III. Equipment Protection

The proper application of a surge arrester involves selecting an arrester that will protect the insulation of equipment from dangerous overvoltages. Insulation is generally classified into two categories: self-restoring and non-self-restoring. The term *self-restoring* insulation refers to items that do not normally suffer permanent damage or loss of dielectric strength after a flashover. Porcelain insulators, wood crossarms, and even air are considered self-restoring insulations. Paper insulation, such as is found in transformers, oil, and other insulating liquids are considered *non-self-restoring* insulations because they do suffer loss of dielectric strength when a flashover occurs.

The strength of insulation is defined by its ability to withstand a flashover during voltage surges. A withstand curve can be developed for an insulation based on tests of the maximum crest voltage versus the time of the voltage to crest. The first test is a full-wave withstand test where a 1.2 x 50 μsec wave is applied to the insulation. The crest value of the full-wave withstand is referred to as the Basic Impulse Level (BIL) of the insulation. Another test is known as the chopped-wave withstand test. This test begins as a standard 1.2 x 50 μsec test, but an air gap “chops”, or allows the surge to sparkover very quickly. The chopped-wave withstand (CWW) is approximately 115% of the BIL. Another test that is normally only performed on higher voltage transmission equipment is known as the Basic Surge Level (BSL) of the insulation and is generally 83% of the BIL. The results of these tests are a *volt-time equipment withstand curve* and an example is shown in Figure 9 below.

![Volt-Time Equipment Withstand Curve](image)

*Figure 9*
In Figure 9 a volt-time equipment withstand curve is shown along with the operating characteristics of a surge arrester. If you will notice, the front-of-wave surge rises until about \( \frac{1}{2} \) microsecond when the arrester sparks over and shunts current to ground. Once this happens the valve blocks conduct and the voltage rises slightly as the surge current discharges to ground. This continues until the arrester restores normal system insulation.

Finding the proper arrester to protect a device, such as a transformer, involves selecting the appropriate arrester voltage rating and then comparing the protective characteristics of the arrester with the withstand characteristics of the equipment.

As previously mentioned most manufacturers have made the voltage rating selection easy by listing a maximum continuous operating voltage (MCOV) of the arrester. However, we must also consider the temporary overvoltages that occur during switching and fault conditions. Determining the overvoltage impact of a fault involves complex calculations, but from empirical data we can assume that a fault on a four-wire wye, multi-grounded system may be 25% greater than the normal operating voltage. For four-wire, wye, multi-grounded spacer cable systems, the fault voltage may be up to 50% greater than nominal, and for three-wire, delta systems, the overvoltage may be equal to up to the line-to-line voltage. For example, what arrester is appropriate for an open-wire, 24,940 Grd Y/14,400-volt system?

Since the phase-to-ground voltage is 14,400, we need an arrester that has a MCOV that is at least 5% greater or 15.1 kV. Also the arrester must be capable of withstanding temporary overvoltages of 25% greater than nominal or 18 kV. Looking at Table 1, we see that an 18 kV arrester is capable of operating at an MCOV of 15.3 kV, which is greater than the nominal overvoltage of 15.1 kV. The minimum 60 Hz sparkover voltage is 31 kV, which is above the 18 kV that is likely to occur.

The next items to consider are how the protective characteristics compare to the equipment withstand characteristics. Two points are generally considered (a third is for higher voltage systems only.) At each point a margin of protection is analyzed. The first point compares the chopped wave withstand of the insulation to the front-of-wave sparkover of the arrester. The chopped wave withstand is generally assumed to be 115% of the BIL. The formula is,

\[
MP1 = \left(\frac{CWW}{FWSO}\right) - 1 \times 100
\]

Where,
MP1 = Margin of Protection level one.
CWW = Chopped wave withstand, kV.
FWSO = Front-of-wave withstand, kV.

The second compares the Basic Impulse Level (BIL) of the insulation to the discharge voltage of the arrester at a given discharge current. The margin of protection two is,

\[
MP2 = \left(\frac{BIL}{DV}\right) - 1 \times 100
\]

Where,
MP2 = Margin of Protection, Level two.
BIL = Basic Impulse Level of protected equipment, kV.
DV = Discharge voltage at a specified surge current, kV.

The third point compares the Basic Surge Level (BSL) of the insulation with the switching surge protective level of the arrester. The Basic Surge Level is normally considered to be 83% of the BIL.

\[
MP3 = \left(\frac{\text{BSL}}{\text{SSPL}}\right) - 1 \times 100
\]

Where,
MP3 = Margin of Protection, Level three.
BSL = Basic Surge Withstand Level, kV.
SSPL = Switching Surge protective level, kV.

Consider the following example. What are the protective levels for a 125 kV BIL transformer that is protected by an 18 kV arrester at a surge current of 20,000 amps? Use the characteristics for the 18 kV arrester shown in Table 1. Assume the SSPL is 45.0 kV.

From Table 1, we see that the front-of-wave sparkover of an 18 kV arrester is 49.0 kV (column 4) and the discharge voltage at 20,000 amps is 61.6 kV (column 9). Assuming that the chopped-wave withstand is 115% of the BIL and the BSL is 83% of the BIL, the margin’s of protection are,

\[
MP1 = \left[\frac{1.15 \times 125}{49}\right] - 1 \times 100
\]

MP1 = 193%.

\[
MP2 = \left[\frac{125}{61.6}\right] - 1 \times 100
\]

MP2 = 103%.

\[
MP3 = \left[\frac{0.83 \times 125}{45}\right] - 1 \times 100
\]

MP3 = 131%.

The acceptable level of protection is left to the engineer to determine, but the ANSI C62.2 standard says the minimum level of protection is 20% for MP1, 20% for MP2, and 15% for MP3. The chopped-wave withstand value of transformers is only valid for oil-filled units. Transformers with a dry-type insulation do not exhibit this additional short-time withstand characteristic, so for dry-type transformers the MP1 calculation should consider the BIL of the transformer instead of 115% of the BIL.

Based on the previous example, it seems that these levels will be easy to achieve. However, in this example we have only looked at the arrester’s involvement in protecting the transformer. Another item that we must consider is the arrester lead length. The arrester lead length is the
parallel path from the top of the piece of protected equipment to the bottom, or grounded end of the equipment that is parallel to the arrester. See Figure 10. In this diagram, the total lead length for the transformer on the left is from the top of the transformer bushing, through the fused-cutout to the arrester and then from the bottom of the arrester to the transformer winding grounding lug on the bottom of the transformer tank. In this case the total lead length is 120”. For the transformer on the right the arrester is mounted directly on the transformer and the total lead length is only 12”.

**Arrester Lead Length**

The arrester lead length adds to the arrester discharge voltage when calculating the margin of protection two (MP2). On average, a grounding conductor will have an inductance of about 0.4 micro-Henries per foot. The voltage developed across an inductance is based on the change in current over a specific time period or,

$$V = L \frac{di}{dt}.$$

Assuming a typical rise time of a lightning surge it can be shown that the voltage developed across the grounding conductor is about 1.6 kV/ft. This number may vary considerably based on the value of the lightning surge and values of up to 5 kV/ft are possible with 65 kA surges.

Remember from our previous example where the discharge voltage at 20,000 amps was 61.6 kV for an 18 kV arrester protecting a 125 kV BIL transformer. In this example, the MP2 was 103%. Let’s look at the protection level after including the transformer lead length. We will assume...
that the transformer lead length is 10 feet and the leads will develop a voltage of 1.6 kV/ft. The formula now becomes,

$$MP2 = \left[ \frac{BIL}{DV+L} - 1 \right] \times 100$$

Where,
- MP2 = Margin of Protection, Level two.
- BIL = Basic Impulse Level of protected equipment, kV.
- DV = Discharge voltage at a specified surge current, kV.
- L = Arrester lead length voltage, kV.

Therefore, the MP2 considering the arrester lead length is,

$$MP2 = \left[ \frac{125}{61.6+16} - 1 \right] \times 100$$
$$MP2 = 61\%.$$

What if, because of a 65 kA surge, the arrester lead length voltage is 5 kV/ft? What is the MP2 in this case?

$$MP2 = \left[ \frac{125}{61.6+50} - 1 \right] \times 100$$
$$MP2 = 12\%.$$

With a 65 kA surge, the arrester MP2 is not adequate with a 10 foot lead length. What if the lead length is reduced to 12 inches by mounting the arrester directly onto the transformer?

In this case, the lead length is only one foot, so the MP2 is,

$$MP2 = \left[ \frac{125}{61.6+5} - 1 \right] \times 100$$
$$MP2 = 88\%.$$

Clearly, mounting the arrester directly on the transformer will result in a significant safety margin even for very severe lightning surges.

Lightning surge protection for voltage regulators is calculated in the same manner as a distribution transformer. The series winding of the regulator is a special case and protection is usually supplied by the manufacturer. For autotransformers, arresters should be placed across both windings of the unit.

Power capacitors present a special case to consider for lighting surge protection. The same principles apply to capacitors as with transformers, except capacitors introduce another component, which is the discharge energy that can be generated by the capacitor.
The problem with capacitors is that the overvoltage created by a lightning surge initially tries to charge the capacitor, which prevents the arrester from drawing any current. Once the arrester sparks over, the capacitor will discharge a tremendous amount of energy into the arrester. The arrester must be sized to handle the anticipated energy discharge of the capacitor. Modern arresters have the capability to handle between 2.0 kilojoules per kV and 10 kilojoules per kV (kJ/kV) of energy. Many manufacturers do not publish the energy discharge value in their literature since there is not an ANSI standard test for energy discharge capability.

The amount of energy that can be generated by a capacitor can be found from the following formula,

\[ E = 0.5 \times \left( \frac{C}{(377 \times V^2)} \right) \times FWSO^2 \]

Where,
- \( E \) = Energy discharge of the capacitor, kilojoules (kJ).
- \( C \) = Capacitor size, kVAR.
- \( V \) = System voltage, phase-to-ground, kV.
- \( FWSO \) = Sparkover voltage of the arrester, kV.

For example, is a 10 kV arrester (see Table 1) with an energy discharge rating of 3.6 kJ/kV suitable for a 1,200 kVAR capacitor on a 12,470 GrdY/7,200 system?

\[ E = 0.5 \times \left( \frac{1,200}{(377 \times 7.2^2)} \right) \times 28^2 \]

\[ E = 24.1 \text{ kJ.} \]

Since the 10 kV arrester has a rating of 3.6 kJ/kV, or 36 kJ, the energy discharge capability of the arrester is adequate for this installation.
IV. Overhead Line Protection

Direct lightning strikes to power lines are a major cause of power line outages. The protection scheme for a power line may be designed to either: Prevent flashovers due to lightning strikes, or allow flashovers to occur and use circuit breakers to momentarily interrupt the power follow current.

For many years the conventional wisdom was that it was best to protect line equipment such as transformers with arresters, but to allow the power line structures to flashover for direct strikes (It was thought that power lines could be protected from indirect strikes with sufficient structure BIL.) However, with the increased emphasis on reliability and the prevalence of digital devices in homes today, momentary interruptions are considered a major annoyance to most consumers. Therefore, utilities are looking more closely at methods to prevent flashovers. In addressing overhead line protection we will look at three items: shielding, arrester application to power line protection, and the impact of the power line structure design in preventing flashovers.

Shielding

One method of protecting power lines from lightning strike flashovers is to shield the lines from the lightning strike. By placing a shield wire above the power line conductors the lightning strike can be intercepted by the shield wire, which diverts the surge current to ground before sufficient voltage builds up on the structure to flashover the structure’s insulation.

Shielding is commonly used on transmission lines and in substations, but is infrequently used on distribution circuits. On a distribution line, placing the neutral conductor above the phases makes it difficult to connect equipment to the neutral and it presents a hazard to lineman, who must climb above the phase conductors to reach the neutral conductor. Also, running a ground connection up past the phase conductors to the neutral may lower the BIL of the structure. Finally, this design requires taller poles since the phase conductors cannot generally be lowered a corresponding height as the relocated neutral conductor. There are cases though where overhead shielding is a logical choice for structure protection.

In essence, shielding provides a “zone of protection” around the structure. From empirical data we know that a shield wire will provide protection around a structure for a certain distance based on the intensity of the lightning strike. The formula for strike distance is,

\[ r_s = 26.25 \times k \times I^{0.65} \]

Where,
- \( r_s \) = Strike distance, ft.
- \( k \) = constant, 1.0 for wires and other structures, 1.2 for lightning masts.
- \( I \) = Strike current, kiloamps (kA).

For a 40,000 amp lightning strike, the strike distance is,

\[ r_s = 26.25 \times 1 \times 40^{0.65} \]
Every component has a strike distance, including adjacent structures, buildings, and trees. The nearest strike distance zone to the lightning strike will normally receive the lightning surge. See the drawing below for an example.

In the example in Figure 11 the top shield wire protects a large area directly above the structure. The left conductor has an area that is not protected by the shield wire. The right conductor also has an area that is not protected by the shield wire, but the conductor is protected by the adjacent tree. When a phase wire is within a 45 degree cone under the shielding wire, it will generally be protected from a lightning surge. Even within the 45 degree cone, shielding is not always effective.

Approximately 80-100% of direct strikes to a power line conductor will result in a momentary outage. Any direct strike can be assumed to be a shielding failure. The number of shielding failures, or the shielding failure rate (SFR) can be determined by using the following formulas. The first formula is a modified form of strike distance taking into account the height of the neutral or shield wire and the phase conductors. The anticipated shielding angle must be known.
(or assumed) for this calculation. The second formula relates the maximum strike distance to the isokeraunic level to determine the anticipated shielding failure rate per 100 miles per year.

\[ r_{s\ Max} = \frac{(H_n + H_c)}{(2 \times (1-\sin(\phi)))} \]

Where,
- \( r_{s\ Max} \) = Maximum strike distance of the structure, feet.
- \( H_n \) = Height of the shield wire, feet.
- \( H_c \) = Height of the highest conductor, feet.
- \( \phi \) = Design shield angle, degrees.

For the shielding failure rate,

\[ SFR = Ng \times [0.00005 \times (r_{s\ Max})^2 - 0.0027 \times (r_{s\ Max}) + 0.05] \]

Where,
- \( SFR \) = Shielding failure rate, failures/100 miles/year.
- \( IKL \) = Isokeraunic level.
- \( Ng \) = Ground flash density, 0.30 * IKL, strikes/mi^2/yr.
- \( r_{s\ Max} \) = Maximum strike distance of the structure, feet.

For example, consider a structure where the shielding wire is at a height of 34 feet and the nearest phase conductor is at a height of 31 feet. The isokeraunic level is 60 and assume the shield design angle is 45 degrees. What is the expected shielding failure rate for this structure?

\[ r_{s\ Max} = \frac{(34 + 31)}{(2 \times (1-\sin(45)))} \]

\[ r_{s\ Max} = 111.0 \text{ ft.} \]

\[ SFR = 0.30 \times 60 \times [0.00005 \times (111)^2 - 0.0027 \times (111) + 0.05] \]

\[ SFR = 6.60 \text{ failures/100 mi/yr.} \]

This electric power line could expect to have 6.60 failures per 100 miles of line per year for the given shielding design.

**Arrester application to overhead lines**

There are several different methodologies to use to apply arresters to overhead line protection. A couple of the different approaches will be discussed here. The issue really is a matter of what the spacing should be between arresters on the line. The arresters should be placed close enough together so they will clamp the voltage buildup from a lightning strike to some value less than the BIL of the line.
There are other considerations such as whether arresters should be placed on all three phases or on just the top phase. The first approach is a very simplistic, but can be used to determine the approximate arrester spacing for unshielded overhead power lines. For this first approach we assume that the voltage from a lightning surge will build at a specified rate and the resulting wave will travel down the line at a specified propagation rate. We have previously discussed that the standard rate of rise for a voltage wave is 100 kV/μsec per 12 kV of arrester rating. This value is a good rule of thumb for the rate of rise of a voltage surge. The propagation speed of the wave can be assumed to be 1000 ft/μsec.

For a safety factor, the arrester spacing should be such that the voltage does not exceed 80% of the BIL of the line. For a worse case situation, we assume that the surge occurs midway between the arresters. With these considerations, a formula for the arrester spacing can be developed such as,

\[
\text{Arrester Spacing} = \frac{(0.8 \times \text{BIL} - \text{FWSO})}{(\text{Rating} / 120)}
\]

Where,

- Arrester Spacing = Acceptable distance between arresters, feet.
- BIL = Design BIL of line, kV.
- FWSO = Front of wave sparkover of the arrester, kV.
- Rating = Arrester Rating, kV.

For an application of this approach to lightning arrester spacing, consider the following example. A 300 kV BIL line is protected by a 9 kV arrester, which has a 28 kV front of wave sparkover. What is the maximum acceptable spacing of the arresters for the given line design?

\[
\text{Arrester Spacing} = \frac{(0.8 \times 300 - 28)}{(9/120)}
\]

\[
\text{Arrester Spacing} = 2,827 \text{ ft.}
\]

In this example, the arresters could be spaced up to 2,800 feet apart and still provide protection for the line insulation. This is a very imprecise method and only provides a very rough rule of thumb calculation.

The next model takes a little different approach to the arrester spacing problem. This approach is based on several major studies of the operation of electrical power lines during lightning surge conditions. The object of this approach is to determine the number of flashovers that will occur per 100 miles of line per year with a given arrester spacing. This approach considers both shielded and unshielded lines as well as three-phase arrester applications and single-phase arrester applications.

To use this approach, the utility must first decide on an acceptable outage rate due to lightning induced flashovers. Common value is four outages per 100 miles per year.

Next, the anticipated number of strikes to the line must be found. The number of strikes to the line is based on the isokeraunic level, the height of the line, conductor spacing, and the sag in the
line. In addition, a factor must be applied to convert the isokeraunic level to strike frequency. The anticipated number of strikes has been modeled as,

$$NL = Ng \times 100 \times 4 \times [ h - (0.67 \times Sag) + D] / 5,280$$

Where,
NL = Number of strikes per 100 miles of line per year.
Ng = Ground flash density, 0.30 * IKL.
h = Pole height, ft.
Sag = Conductor sag at mid-span, ft.
D = Horizontal distance to outer conductor, ft.

Once we know the likely number of strikes per 100 miles of line per year, the number of outage induced flashovers can be determined from the following formula. This calculation takes into account any natural shielding that occurs from nearby trees, buildings, etc. It also includes a probability value for the number of flashovers that will develop into an arc.

$$Z = (100 \times NO) / (NL \times (1-X) \times Y)$$

Where,
Z = Y-axis of chart in Figure 12.
NO = Acceptable number of flashover outages per year.
NL = Number of strikes per 100 miles of line per year.
X = Percent natural shielding, decimal value.
Y = Probability of flashover developing into an arc, decimal value.

The next step is to look up the “Z” value on the Y-axis of the chart in Figure 12 and determine the arrester spacing for the type of installation (shielded, three-phase arresters, top-phase only arresters). The following example will show how to apply this approach to lightning arrester spacing.
What should the arrester spacing be for an electric power line in a 40 isokeraunic level area with typical pole heights of 34 feet, sag of 2.5-feet, and center phase to outer phase distance of 3.75 feet? Assume there is no natural shielding and all flashovers develop into an arc. The acceptable flashover outage rate is 4 per year, and the utility plans to install arresters on all three phases.

\[
NL = 0.30 \times 40 \times 100 \times 4 \times \left[ 34 - (0.67 \times 2.5) + 3.75 \right] / 5,280
\]

\[
NL = 32.8.
\]

\[
Z = (100 \times 4) / (32.8 \times (1-0) \times 1.0)
\]

\[
Z = 12.2.
\]

By looking up the Z-value of 12.2 on the chart in Figure 12, for a three-phase arrester application, the spacing should be about 700 feet. Note that if only top-phase arresters were being used, the arresters would need to be spaced about every 180 feet.

If only a shield wire is being considered, the chart in Figure 12 is used to show the spacing of grounds for the shield wire.
Structure Design

The proper application of shielding or surge arresters is based on the basic impulse level (BIL) of the line under consideration. Therefore, to adequately design a protection scheme for a power line, we must have an understanding of the BIL of the line. The BIL of a line is based on the various components that make up a structure such as the wood pole, wood or fiberglass crossarms, and insulators, ground wires, and spacing between components. Each of the components has its own withstand characteristics and with knowledge of these characteristics and how the various components interact, we can estimate the BIL of any power line structure.

It is important to point out that the insulation withstand characteristics of the different components are not necessarily additive. While this is not technically correct, from a practical standpoint the withstand characteristic of a wood crossarm does not add to the withstand characteristic of an insulator. Or at least, the most conservative response is to make this assumption.

When studying the BIL of a structure, we must look at the withstand characteristics of the line for both phase-to-ground and phase-to-phase scenarios. The lower of the two is taken as the BIL of the structure. Furthermore, for each case, phase-to-ground and phase-to-phase, we must look at the surge paths through the wood and fiberglass, through the insulators, and also through the air. Of these, the BIL is based on the greater of the wood/fiberglass paths or the insulators, unless the air-path is less, in which case, the air-path governs.

Impulse insulation characteristics of insulators

The insulation characteristic of an insulator is defined by its Critical Flashover Voltage (CFO). The critical flashover voltage is a 1.2 x 50 \( \mu \text{sec} \) impulse voltage at which a discharge occurs over the surface of the insulator. The CFO is based on an average of several tests and is defined as the level at which flashover occurs 50% of the time. The critical flashover voltage is found for both positive and negative impulses. Table 2 has typical CFO values for several common types of insulators.

<table>
<thead>
<tr>
<th>Pin Type</th>
<th>CFO Negative (kV)</th>
<th>CFO Positive (kV)</th>
<th>Post Type</th>
<th>CFO Negative (kV)</th>
<th>CFO Positive (kV)</th>
<th>Suspension CFO Negative (kV)</th>
<th>Suspension CFO Positive (kV)</th>
</tr>
</thead>
<tbody>
<tr>
<td>55-1</td>
<td>70</td>
<td>50</td>
<td>57-1</td>
<td>155</td>
<td>130</td>
<td>52-3</td>
<td>130</td>
</tr>
<tr>
<td>55-2</td>
<td>95</td>
<td>75</td>
<td>57-2</td>
<td>205</td>
<td>180</td>
<td>52-5</td>
<td>130</td>
</tr>
<tr>
<td>55-3</td>
<td>130</td>
<td>100</td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>55-4</td>
<td>140</td>
<td>110</td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>55-5</td>
<td>170</td>
<td>140</td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>55-6</td>
<td>170</td>
<td>150</td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
</tbody>
</table>

Note: Manufacturers sometimes refer to the CFO as the “Average flashover voltage”.

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From Table 2, we can see that a 55-3 Pin Type insulator’s negative CFO value is 130 kV and its’ positive CFO value is 100 kV. Since the CFO value is derived as an average of many tests, it is common to assume the BIL of the insulator is 90% of the CFO. And, even though most lightning surges have negative polarity, the most conservative response is to use the positive CFO value to determine the BIL. An insulator is modeled as a capacitance.

**Impulse insulation characteristics of wood**

The insulation characteristics of wood are highly dependent on the condition of the wood. The type of wood, cracks, moisture content, and type of preservative used will all have an impact on the BIL of wood. A good general BIL value for wood is 100 kV per foot, but it may range from 50 kV to over 200 kV depending on the condition of the wood. Wood is modeled as a capacitance in parallel with a resistance and it is not additive with the insulation values of an insulator, but it is additive with fiberglass.

**Impulse insulation characteristics of fiberglass**

The impulse insulation values of new fiberglass may be in the range of 200 kV per foot and moisture does not seriously degrade the value since the moisture tends to bead up on the fiberglass. As the fiberglass ages though, moisture has an impact on the insulation value and a conservative value of 100 kV per foot is generally assumed for fiberglass. Like wood, fiberglass is modeled as a capacitance in parallel with a resistance and it is not additive with the insulation values of an insulator.

**Impulse insulation characteristics of air**

A conservative value for the insulation characteristics of air is 200 kV per foot. The air gap is modeled as a capacitance and is not additive with other forms of insulation. If the insulation value of the air gap is lower than either the wood/fiberglass or the insulators then the air gap defines the BIL of the structure.

Following are several examples of BIL calculations of various structures. The first structure is a simple single-phase structure using a horizontal post insulator with 48 inches of separation between the insulator and the neutral (grounded conductor).

In Figure 13, assume the post insulator is a type 57-1 with a positive CFO of 130 kV. What is the BIL of the structure?

First, we need to determine the BIL based on the insulator.

\[
\text{BIL}_{\text{Insulator}} = 0.9 \times 130 = 117 \text{ kV}
\]

Next, we determine the BIL based on the wood pole,
BIL_{Wood} = 4 \times 100 = 400 \text{ kV}.

Finally, we determine the BIL based on the air gap between the conductor and the ground wire,

BIL_{Air \ Gap} = 4 \times 200 = 800 \text{ kV}.

Since the BIL of the air gap is greater than either the insulator or the wood, the air gap does not define the BIL. In this example the wood pole defines the BIL and is 400 kV. A good rule of thumb is that a distribution structure (up to 25 kV, phase-to-phase) should have a BIL value of at least 350 kV.

Next, let’s look at the three-phase structure shown in Figure 14. This structure has 55-3 Pin Type insulators on 18” fiberglass arms mounted vertically on a wood pole with 48 inches of spacing between the arms and the neutral. From Table 2 we see that a 55-3 Pin Type insulator has a positive CFO of 100 kV.

For the phase-to-phase path:

BIL_{Wood/Fiberglass} = 4 \times 100 + 1.5 \times 100 + 1.5 \times 100

BIL_{Wood/Fiberglass} = 700 \text{ kV}.

BIL_{Insulator} = 0.9 \times 100 + 0.9 \times 100

BIL_{Insulator} = 180 \text{ kV}.

BIL_{Air \ Gap} = 4 \times 200

BIL_{Air \ Gap} = 800 \text{ kV}.

For the phase-to-neutral path:

BIL_{Wood/Fiberglass} = 4 \times 100 + 1.5 \times 100

BIL_{Wood/Fiberglass} = 550 \text{ kV}.

BIL_{Insulator} = 0.9 \times 100

BIL_{Insulator} = 90 \text{ kV}.

BIL_{Air \ Gap} = 4 \times 200

BIL_{Air \ Gap} = 800 \text{ kV}.
The table below summarizes the results of these calculations.

<table>
<thead>
<tr>
<th>Component</th>
<th>Phase-to-Phase</th>
<th>Phase-to-Neutral</th>
</tr>
</thead>
<tbody>
<tr>
<td>Wood/Fiberglass</td>
<td>700 kV</td>
<td>550 kV</td>
</tr>
<tr>
<td>Insulators</td>
<td>180 kV</td>
<td>90 kV</td>
</tr>
<tr>
<td>Air Gap</td>
<td>800 kV</td>
<td>800 kV</td>
</tr>
</tbody>
</table>

Again in this example, the wood/fiberglass component controls the BIL of the structure. In this case, it is the phase-to-neutral value, which is 550 kV. Since the air gap value is higher, it is not the controlling value.

Consider one last example, which is the same as the single phase structure in Figure 13, but in this example the ground conductor extends from the neutral position up to the top of the pole as a “lightning rod”. This was a common practice in the 1950’s and 1960’s and many of these structures are still in service. See Figure 15.

In Figure 15, assume the post insulator is a type 57-1 with a positive CFO of 130 kV. The distance from the ground wire to the insulator base is 3 inches. What is the BIL of the structure?

First, we need to determine the BIL based on the insulator.

\[ \text{BIL}_{\text{Insulator}} = 0.9 \times 130 = 117 \text{ kV}. \]

Because the ground wire is only 3 inches from the base of the insulator, the BIL of the wood path is only,

\[ \text{BIL}_{\text{Wood}} = \frac{3}{12} \times 100 = 25 \text{ kV}. \]

Likewise, the air path is across the insulator to the ground wire, which is a distance of only 11 inches,

\[ \text{BIL}_{\text{Air Gap}} = \frac{11}{12} \times 200 = 183 \text{ kV}. \]

The ground wire destroyed the BIL that is provided by the spacing from the neutral to the phase. The BIL of the structure is now based on just the insulator, which is 117 kV. This is far below the 350 kV BIL standard.

A lightning surge will often travel for thousands of feet until it finds a structure with a low BIL to flashover. To prevent flashovers, it is imperative that these weak links in a power line be upgraded. Special attention should be paid to down guys, steel crossarm braces, steel crossarms,
and ground wires that extend too close to the phase conductors. The use of fiberglass links and stand-off brackets to provide separation between the phase conductors and the ground can help improve a structure’s BIL.
V. Underground Line Protection

The normal practice for many utilities is to place a surge arrester on the underground termination pole, or “riser” structure. The theory is that the arrester will prevent damaging overvoltages from entering the underground cable. However, because a significant voltage will still be present across the cable insulation a wave will travel down the cable and be reflected back at the first change in impedance. The reflected wave may be up to twice the voltage that was clamped by the riser pole arrester. To mitigate the traveling wave some utilities place “elbow” arresters on the last transformer in an underground circuit and occasionally at other transformers in the circuit.

Protecting underground lines is a special case of the equipment protection that was discussed in section III. The margin of protection formulas that we previously discussed in section III are also useful for underground line protection, except the voltage doubling that occurs in underground cables must be considered. With the voltage doubling considered the margin of protection calculations become,

\[
MP1_U = \left[ \frac{CWW}{2 \times FWSO} - 1 \right] \times 100
\]

Where,
- \( MP1_U \) = Margin of Protection level one.
- \( CWW \) = Chopped wave withstand, kV.
- \( FWSO \) = Front-of-wave withstand, kV.

The next formula compares the Basic Impulse Level (BIL) of the cable insulation to the discharge voltage of the arrester at a given discharge current. The margin of protection two is,

\[
MP2_U = \left[ \frac{BIL}{2 \times (DV + L)} - 1 \right] \times 100
\]

Where,
- \( MP2_U \) = Margin of Protection, Level two.
- \( BIL \) = Basic Impulse Level of the cable, kV.
- \( DV \) = Discharge voltage at a specified surge current, kV.
- \( L \) = Arrester lead length voltage, kV.

The lead length to consider in \( MP2_U \) is the distance from the top of the underground cable terminator to the concentric ground on the underground cable. In the case shown in Figure 16, where the arrester is mounted next to the cable termination, the total lead length is about two feet. The margins of protection, both \( MP1_U \) and \( MP2_U \) should be 20% or greater.
For an example of underground cable protection, consider a case where a 9 kV distribution class arrester is protecting a 15 kV, 95 kV BIL, concentric neutral underground cable. What are the margins of protection for the cable for a 40 kA surge? (Assume the lead length voltage is 1.6 kV per foot.)

From Table 1 for a 9 kV arrester the FWSO is 25 kV and the 40 kA discharge voltage is 38.1 kV. With 3-feet of lead length, the lead length voltage is 4.8 kV. If the CWW is 115% of the BIL the margins of protection are,

MP1_U = \[(1.15 \times 95 / (2 \times 25)) -1\] * 100

MP1_U = 118.5%.

MP2_U = \[(95 / (2 \times (38.1 + 4.8))) -1\] * 100

MP2_U = 10.7%.

The margin of protection 1 is okay, but the margin of protection 2 is not adequate with this arrester and lead length. To improve the margin of protection 2 calculation a shorter lead length, different arrester rating, or downline arresters may be needed.

The preceding MP2_U equation is only used for cases where an arrester is protecting a riser pole without any downline protection on the underground. If the electric system has additional arresters on the underground transformers then the margin of protection 2 calculation become more complicated. One method is address this case that is sometimes used is to assume the maximum voltage on the cable is equal to the discharge voltage of the riser pole arrester plus one-half the front-of-wave sparkover voltage of the downline arrester plus the lead length voltage. The margin of protection 2 formula is then,

\[
MP2_U = [(BIL / (DV_{RP} + (0.5 \times FWSO_{TX}) + L)) -1] * 100
\]

Continuing with the previous example, let’s assume that an elbow arrester is installed at the end transformer with the same characteristics as the riser pole arrester. The MP2_U calculation is then,

MP2_U = \[(95 / (38.1 + (0.5 \times 25) + 4.8)) -1\] * 100

MP2_U = 71.5%.

With the downline arrester the margin of protection 2 is now at an acceptable level of 71.5%.
VI. Grounding

Grounding is important for proper operation of overvoltage protective equipment. Arresters will operate properly with a wide range of ground resistances, but the performance of shielding systems is directly related to the condition of the system ground. Of course, grounding is also important to minimize shock hazards and to provide a path to ground during all types of fault conditions.

To be an effective ground, the system must:
- Provide a low impedance path to ground.
- Withstand and dissipate fault and surge currents.
- Provide corrosion resistance to various soil chemistries.
- Be mechanically strong enough to withstand physical damage.

Twenty-five (25) ohms is the generally accepted ground resistance standard for most applications. However, many applications require much lower ground resistance levels such as transmission lines, substations and generating stations. Even for distribution lines resistance values of 10-ohms or less are desirable.

A ground rod driven into the earth of uniform resistivity conducts current in all directions. As the distance from the electrode increases, the impact of the earth's resistance decreases. At a distance approximately equal to the depth of the electrode, the earth does not create additional resistance to the electrode. Therefore, a distance equal to the depth of the electrode is known as the "Effective Resistance Area".

The majority of ground rods installed consists of a single electrode, driven vertically into the earth. The ground resistance with a single rod is dependent on the soil resistivity, rod length, and the rod diameter.

![Ground Rods Diagram](image)
When multiple rods are installed they should be separated by a distance equal to the twice the length of the rods to prevent the additional rods from encroaching on the effective resistance area of the other rod. Figure 17 shows the ground field surrounding a ground rod.

The resistance to current through an earth electrode system has three components:

- Resistance of the ground electrode itself and the connections to it.
- Contact resistance between the ground electrode and the earth adjacent to it.
- Resistance of the surrounding earth.

Soil resistivity has the greatest impact on the performance of a grounding system. In fact, soil resistivity is the key factor that determines what the resistance of a grounding electrode will be, and to what depth it must be driven to obtain low ground resistance.

The electrical resistivity of the earth is a major issue when designing a grounding system. Soil moisture, soil mineral content and temperature all affect earth resistivity.

The type of soil affects earth resistivity. Table 3 has estimates for soil resistivity for several different types of soil conditions. Because of moisture in the soil the resistivity can vary greatly even for the same type of soil.

The most common grounding system consists of just one ground electrode connected to the electric system. Other common designs include a multiple electrode installation with the electrodes installed in a linear arrangement, and multiple electrodes installed in a rectangular grid. We will look at the calculations for the design of a grounding system using a single rod and a multiple rod linear system.

**Single Ground Rod**

Ground resistance with a single rod is calculated by using the formula,

\[ R = \left( \frac{\rho}{1.915 \times L} \right) \times \ln\left( \frac{35.316 \times L}{D} \right) \]

Where,
- \( R \) = Electrode resistance to ground, ohms.
- \( \rho \) = Earth resistivity, meter-ohms.
- \( L \) = Electrode length, feet.
- \( D \) = Electrode diameter, inches.

For example, an 8-foot rod, 3/4 inch in diameter is driven completely into homogeneous clay with an earth resistivity of 75 meter-ohms. What is the anticipated ground resistance of the electrode?

\[ R = \frac{75}{(1.915 \times 8)} \times \ln\left(\frac{35.316 \times 8}{0.750}\right) \]
R = 29.0 ohms.

**Multiple Electrodes - Straight Line Design**

When one rod will not yield the desired ground resistance, multiple rods must be installed. Installing two or more electrodes in parallel is an effective method of reducing ground resistance.

Rods can be installed in a straight line or in some form of circle, triangle, or rectangle and connected by a bare copper wire. The specific geometric pattern is unimportant as long as the proper spacing is maintained between the rods.

The resistance calculation for multiple ground rods includes the mutual interaction of the resistance between the wires and the rods, but a conservative approach is to just consider the effect of the rods alone. The resistance calculation for multiple rods is,

\[ R_{R} = \frac{1}{n} \times \left[ R + \left( \frac{\rho}{(0.9576 \times S)} \times \left( \frac{1}{2} + \frac{1}{3} + \frac{1}{4} + \ldots + \frac{1}{n} \right) \right) \right] \]

Where,
- \( R_{R} \) = Parallel resistance of the electrodes in ohms.
- \( R \) = Resistance of one electrode (From the previous equation), ohms.
- \( n \) = Number of electrodes in parallel.
- \( \rho \) = Soil resistivity, meter-ohms.
- \( S \) = Spacing between electrodes.

As an example, consider a straight line grounding system using four, 8-foot, ¾-inch diameter rods, which are spaced 20 feet apart. What is the ground resistance if the soil resistivity is 75 meter-ohms?

The resistance of one electrode is:

\[ R = \frac{75}{(1.915 \times 8) \times \ln(35.316 \times 8 / 0.750)} \]

\[ R = 29.0 \text{ ohms.} \]

The resistance of the multiple rods is:

\[ R_{R} = \frac{1}{4} \times \left[ 29.0 + \left( \frac{75}{(0.9576 \times 20)} \right) \times \left( \frac{1}{2} + \frac{1}{3} + \frac{1}{4} \right) \right] \]

\[ R_{R} = 8.31 \text{ ohms.} \]

As you can see from these two examples, using the same conditions a single rod yielded a ground resistance of 29.0 ohms where four rods in parallel reduced the ground resistance to 8.31 ohms.
VII. Ferroresonant overvoltages

Ferroresonance is a condition where very high, and sustained, overvoltages occur very quickly in concert with severe harmonic distortion. It is the result of a capacitance in series or in parallel with a saturable inductor. Once a ferroresonant condition occurs the rapid change in voltage and current can damage transformers, cables, surge arresters, and other electrical equipment.

Ordinarily it should be easy to calculate the resonant point in a circuit if we know the basic circuit parameters, but by having a saturable inductor in the circuit the exact point of resonance becomes harder to quantify. As the inductor goes into saturation, its inductance changes rapidly and this changes the point at which resonance occurs. And because of the hysteresis of the inductor, there may be several points or conditions that will cause the Ferroresonant condition to occur.

Originally it was thought that ferroresonance only occurred in high voltage systems, but with the advent of concentric neutral underground cables in the 1960’s, even 15 kV systems experienced ferroresonance. For ferroresonance to occur there must be a ferromagnetic inductor, such as a distribution transformer, a capacitance, such as the capacitance between the phase conductor and neutral of a concentric neutral underground cable, and a low resistance, which may be the result of a lightly loaded feeder. The most common cause of ferroresonance on a distribution system is when a wye-delta connected transformer bank is left ungrounded on the high side, is supplied by an underground cable, and has one or two phases open-circuited. The open-circuited phase may be the result of single-phase switching or a faulted phase causing a fuse to open. See Figure 18 for a schematic of this scenario.

![Diagram of Ungrounded Wye-Delta Transformer with Underground Cable](image)

There are many other scenarios though where ferroresonance may occur, but since this is the most common we will look at it in more detail. A conservative approach is to design the electric system so that at no point is the ratio of the zero sequence cable capacitance $X_{c0}$ to the
transformer magnetizing impedance, $X_M$, less than 40. Table 4 has estimates of expected overvoltages based on the ratio of $X_{C0}$ to $X_M$ for two phases open and one energized phase.

<table>
<thead>
<tr>
<th>$X_{C0} / X_M$ Ratio</th>
<th>Expected Overvoltage</th>
</tr>
</thead>
<tbody>
<tr>
<td>&lt;0.02</td>
<td>4 per unit or greater</td>
</tr>
<tr>
<td>0.01 - 10</td>
<td>2.8 per unit</td>
</tr>
<tr>
<td>10 - 30</td>
<td>2.0 per unit</td>
</tr>
<tr>
<td>30 - 40</td>
<td>1.5 per unit</td>
</tr>
<tr>
<td>40 &gt;</td>
<td>1.25 per unit or less</td>
</tr>
</tbody>
</table>

The transformer magnetizing impedance is a function of the transformer exciting current, primary system voltage, and the transformer capacity.

$$X_M = 1,000 \times \frac{kV^2}{(I_{EX} \times kVA)}$$

Where,
$X_M = $ Transformer magnetizing impedance, ohms
$kV = $ Primary voltage, kV.
$I_{EX} = $ Percent transformer exciting current, decimal value.
$kVA = $ Transformer capacity, kVA.

As an example, what is the transformer magnetizing impedance of a three-phase 12.47 kV, 500 kVA, transformer, that has a 1.2% exciting current?

$$X_M = 1,000 \times \frac{12.47^2}{(0.012 \times 500)}$$

$$X_M = 25,917$$ ohms.

The zero sequence capacitive reactance of a concentric neutral underground cable is found from the log of the ratio of the diameter of the insulation to the diameter of conductor times the frequency and the insulation dielectric constant. The formula for the capacitive reactance is,

$$X_{C0} = \log \left( \frac{D}{d} \right) / \left( 0.0046 \times f \times \varepsilon \times L \right) \times 100,000$$

Where,
$X_{C0} = $ Capacitive Reactance, Ohms.
$D = $ Diameter of insulation, inches.
$d = $ Diameter of conductor, inches.
$f = $ frequency, Hertz.
$\varepsilon = $ Dielectric Constant of the insulation.
$L = $ Length of cable, 1000’s feet.
“D” is the diameter of the conductor with the insulation and excludes the insulation shield and jacket. The diameter, “d”, is the conductor diameter and includes the conductor shield. The term, “ε”, or epsilon, is the insulation dielectric constant and is 2.4 for XLPE cable and 2.9 for EPR cable.

What is the capacitive reactance of a 5,000 foot XLPE cable if it is operating at 60Hz, “D” is 1.1 inches, and “d” is 0.58 inches?

\[
X_{C0} = \log \left( \frac{1.1}{0.58} \right) \times \left( \frac{0.0046 \times 60 \times 2.4 \times 5}{100,000} \right)
\]

\[
X_{C0} = 8,393 \text{ ohms.}
\]

The ratio then of \(X_{C0}\) to \(X_M\) from the previous calculations is,

\[
X_{C0} / X_M = 8,393 / 25,917 = 0.32.
\]

Therefore, ferroresonance may occur in this circuit and the overvoltage may be in the range of 2.8 per unit.

Ferroresonance can be minimized by limiting single-phase switching, utilizing grounded wye transformer banks, and minimizing long, lightly loaded underground circuits.
Summary

Whether the cause is a lightning surge or ferroresonance, overvoltages on electric utility distribution systems are disruptive events that frequently damage equipment and interrupt the flow of power.

The impact of lightning surges can be minimized by the proper application of surge arresters, shielding, and structure design. Careful attention must be paid to BIL coordination to ensure all components work together to minimize the impacts of lightning surges. Minimizing overvoltages from ferroresonance requires attention to underground cable lengths and switching procedures.